

# Product Specification

**Product:** Pineapple  
**Type:** Sweet Gold  
**Variety:** Cayenne  
**Grade:** One

<b>General Delivery Requirements</b>	
<b>Receival Conditions</b>	Compliance with Quarantine Treatments (if required) for Interstate Consignments. Refrigerated transport unless otherwise approved. Produce to meet pulp temperature requirements detailed below.
<b>Pulp Temperature</b>	15 – 20 Degrees Centigrade
<b>Carton Contents /Weight</b>	As per carton specifications.
<b>Packaging and Labelling</b>	Labelling to identify grower or agents name / brand (plus growers name / code if via an agent), address, contents, grade/class, size and minimum net weight. Bulk loose product to identify "Packed On" date (Packed DD/MM/YY) on outer carton and Pre-packed product to identify "Packed on Date" with the day number (ddd) of the year (or a similar code).

<b>General Appearance</b>	
<b>Colour</b>	True to type / variety. Uniform colour within cartons. Greenish yellow to golden yellow skin; golden yellow flesh.
<b>Visual Appearance</b>	No foreign matter. Thick, rough skin covered with a hexagonal pattern of nodules; thick, blue-green bunch of cactus leaves at top. Fruit to be fully waxed.
<b>Sensory</b>	Free from objectionable odours or tastes
<b>Shape</b>	True to type / variety. No irregular or distorted shapes.
<b>Size</b>	Evenly sized fruit.(as per requirements). Size to be uniform per carton.
<b>Maturity / Shelf Life</b>	Fruit colour >50% yellow –orange, not full dark green (immature) Shelf Life = 5days

<b>DEFECTS</b>	<b>ALLOWANCES</b>
<b>Major defects</b>	
<b>Insects</b>	With evidence of live insects.
<b>Diseases</b>	With evidence of fungal or bacterial rots of the skin or flesh. With discolouration or disfigurement due to viruses.
<b>Physical / Pest damage</b>	With cuts, splits, holes or cracks from physical or pest damage.
<b>Physiological disorders</b>	With hard, white flesh (immature) With wilted leaves and soft flesh (dehydrated)
<b>Temperature injury</b>	With brown / black flesh discolouration around the core (blackheart — chilling injury) With translucent flesh and/or sunken, soft, dark lesions (high temperature injury)
<b>Minor Defects</b>	
<b>Physical / Pest damage</b>	With skin scuffs, rubs, prickly eye affecting >25% surface of fruit.
<b>Skin marks / Blemishes</b>	With superficial light (beige) colouring of skin affecting >25% of fruit.
<b>Physiological disorders</b>	With multiple crowns on each fruit.
<b>Temperature injury</b>	With light, bleached areas affecting >10% visible surface (sunburn).

<b>Consignment Criteria</b>	
<b>Tolerances per consignment</b>	<ul style="list-style-type: none"> <li>• Total major defects must not exceed 5% of consignment</li> <li>• Total minor defects must not exceed 10% of consignment</li> <li>• Total defects (major plus minor) must not exceed 10% of consignment.</li> </ul> Product that does not meet specification may be rejected or downgraded and subject to a price reduction.
<b>Chemical and contaminant residues</b>	All chemicals used pre/post harvest must be registered and approved for use and comply with Maximum Residue Limits (MRLs) detailed in Standard 1.4.2 of the Food Standards Code (Schedule 1). Produce must also meet Maximum Levels (MLs) for contaminants and natural toxicants as detailed in Standard 1.4.1 of the Food Standards Code.

**Specifications may be altered or amended to reflect seasonal variation in product availability. Any such variations must be agreed in writing with Island Fresh Produce.**